

Date: Thursday, 6/15/2006 1:41:15 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SPACER KIT		
Job Number	: 27554					
Estimate Number	: 12134					
P.O. Number	: N/A		Part Number	: D2525		
This Issue	: 6/15/2006 S.O. No. : N/A		Drawing Number	: D2525 REV B		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: B		
Previous Run	: N/A		Material	: N/A		
Written By	: <i>[Signature] COMMENT BELOW</i>		Due Date	: 6/30/2006 Qty: 20 Um: Each		
Checked & Approved By	: <i>[Signature] 6/15/06 TS</i>					
Comment	: Est. A990.15 New Issue EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	D25251	Spacer Kit		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)		
		Spacer Kit		
		Pick:		
		Qty Part number	Description	Batch
		1 D2525-1	Spacer	<i>B27583</i>
2.0	D25253	Spacer Kit		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)		
		Spacer Kit		
		Pick:		
		Qty Part number	Description	Batch
		1 D2525-3	Spacer	<i>B27584</i>
3.0	D25255	Spacer Kit		
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 80.0000 Each(s)		
		Spacer Kit		
		Pick:		
		Qty Part number	Description	Batch
		4 D2525-5	Spacer	<i>B18130</i>
			<i>27585 (-15mx)</i>	<i>(65mx) m/f 06/20</i>
4.0	PACKAGING 1	PACKAGING RESOURCE #1		
		Comment: PACKAGING RESOURCE #1		
		Identify and Stock		
		Location: <i>S47</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

 NoDQA: 

Date: 06/07/04

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

Date: Thursday, 6/15/2006 1:41:16 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER KIT

Job Number: 27554

Part Number: D2525

Job Number:



Seq. #: Machine Or Operation:

5.0 DC DOCUMENT CONTROL



Description :



Comment: DOCUMENT CONTROL

Inspection Level 21

106-07-21

Job Completion



U 06-07-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

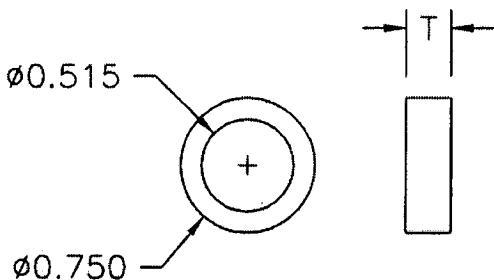
NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART

DESIGN BW	DRAWN BY <i>RF</i>	DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>JF</i>	DRAWING NO. D2525	REV. B SHEET 1 OF 1
DATE 99.09.30		TITLE SPACER KIT	SCALE 1:1
A	95.12.22	NEW ISSUE	
B	99.09.30	REVISED MATERIAL	

RELEASED
 99.10.12 *KE*

PART NUMBER	THICKNESS T	QTY
D2525-1	0.750	1
D2525-3	0.250	1
D2525-5	0.125	4
D2525-7	0.063	0
D2525-9	0.032	0



MATERIAL: 5052-H32 (QQ-A-225/7) OR 1100 (QQ-A-225/1)
 OR 6061-T6 (QQ-A-225/8) OR 6061-T6 (QQ-A-200/8)
 FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

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WITHOUT NOTICE

WORK ORDER
 NO. *27554*